

## FEATURES

Measuring range from 30 vacuum through 15,000 PSIG
Field adjustable switch points
Semiconductor switching relays (no mechanical contacts)
Suitable for direct connection to PLC's
Integrated LED switching indication
N.O. or N.C. switching functions

Positive (PNP) or negative (NPN) switch functions
Single or dual switch setpoint functions

## APPLICATIONS

Hydraulic and pneumatic systems
Industrial machinery and machine tools
Stamping and forming presses
Pumps and compressors
Laboratory and test equipment
HVAC systems
Medical
Refrigeration equipment
Transportation equipment

## sems 500

The NOSHOK Mag-Switch is an electronic pressure switch that utilizes proven diaphragm pressure sensing technology coupled with hall effect magnetic field sensing technology and semiconductor switching technology to provide a highly reliable, accurate, repeatable, cost effective pressure switch without mechanical contacts.

NOSHOK Mag-Switches are available with either one or two switch functions of either PNP (positive) output or NPN (negative) output in either N.O. (normally open) or N.C. (normally closed) configurations. The switch points are field adjustable utilizing readily accessible adjustment screws with an adjustment range of 10-100\% of full scale value.

NOSHOK Mag-Switches come in a wide variety of pressure ranges to suit a wide variety of applications. The standard electrical connection is a 4 pin M12 x 1 threaded connector.

|  | SPECIFICATIONS |
| :---: | :---: |
| Pressure Ranges | 0-30 inHg vac through 15,000 PSI |
| Proof Pressure | $\begin{array}{r} 30 \text { PSI \& lower . . . . . . . . 5x } 4 x \\ 60 \text { PSI . . . . . . . . . . . . . . } 2 x \end{array}$ |
| Process Connection | Brass (1/4 " NPT standard) |
| Wetted Parts | Copper Alloy 316 SS above 600 PSI |
| Case | Brass through 350 PSI <br> Aluminum Anodized 600 PSI and higher |
| Switching Functions | 1 N.O. or 1 N.C. contact standard 2 N.O. or 2 N.C. contacts are optional p -switching or n -switching |
| Adjustability | Adjustment screw <br> Switching point 5 ... $100 \%$ of F.S. |
| Accuracy \& Repeatability | $\leq 1 \%$ of F.S. |
| Switching Hysteresis | $\leq 5 \%$ of F.S. |
| Power Supply | $10 . .30 \mathrm{VDC}$, unregulated |
| Contact Rating | Max. 100 mA (max. 30 VDC) |
| Temperature Compens. Range | $32^{\circ}$ to $175{ }^{\circ} \mathrm{F} / 0^{\circ}$ to $80^{\circ} \mathrm{C}$ |
| Temperature Effect | 0.02\% full scale/ ${ }^{\circ} \mathrm{F}$ |
| Temperature Ranges | Storage $-22^{\circ}$ to $175^{\circ} \mathrm{F} /-30^{\circ}$ to $80^{\circ} \mathrm{C}$ <br> Media $-5^{\circ}$ to $175^{\circ} \mathrm{F} /-20^{\circ}$ to $80^{\circ} \mathrm{C}$ <br> Ambient $-5^{\circ}$ to $175^{\circ} \mathrm{F} /-20^{\circ}$ to $80^{\circ} \mathrm{C}$ |
| Environmental Protection | Cable conn. NEMA 6: IP 67 (IEC 529) M12x1 conn. $\quad$ NEMA 4: IP 65 (IEC 529) |
| Electromagnetic Capability per IEC 1000 (EN 50081, EN 50082) | ESD Level 1 <br> Fields (RFI) Level 2 <br> Burst Level 2 <br> Surge Level 2 <br> CE Compliant |
| Electrical Protection Types | Reverse polarity and overvoltage protection |
| Weight | 0.2 lbs. on 400 PSI \& below, 0.6 lbs. on 600 PSI \& higher |




Connection table for 4 PIN M12x1 connector

| Function | Connector <br> M12x1 |
| :--- | :--- |
| Power supply: + | 1 brown |
| Power supply: - | 3 blue |
| Switching output: S1 | 4 black |
| Switching output: S2 | 2 white |

400 PSI \& lower

P-switching, cable or connector

1 switching output


2 switching outputs


N -switching, cable or connector
1 switching output 2 switching outputs



## FEATURES

Measuring ranges from 5 PSI through 15,000 PSI including vacuum, compound and absolute.
Corrosion resistant 316 SS welded construction
Single or Dual switch setpoint functions
N.O. or N.C. switching functions

Positive or negative switching capability
Programmable, tamperproof setpoints
High overpressure protection
Highly resistant to mechanical shock and vibration

APPLICATIONS
Hydraulic and pneumatic systems
Industrial machinery and machine tools
Molding and extruding equipment
Stamping and forming presses
Pumps and compressors
Laboratory and test equipment

| $\square$ HVAC | $\square$ Power generation |
| :--- | :--- |
| $\square$ Refrigeration | $\square$ Construction equipment |
| $\square$ Medical | $\square$ Transportation equipment |
| $\square$ Water management | $\square$ Marine |
| Petrochemical |  |

The NOSHOK Smart Switch is truly a "State of the Art" pressure switch. It's design is based upon our proven sputtered thin film and diffused semiconductor pressure transmitters for unparalleled accuracy, stability, overpressure protection and service life. Switching is accomplished digitally by means of an internal signal conditioner which means there are never any mechanical contacts to wear out. They are available with either one or two switch functions of either PNP (positive) output or NPN (negative) output in either N.O. (normally open) or N.C. (normally closed) configurations.

Because the adjustments are made digitally; set points and hysteresis are fully adjustable and completely tamperproof.
Programming can be done at the factory or in the field by means of a PC running Windows and using the NOSHOK Smart Switch software and programming hardware.

All wetted areas are 316 SS and are welded with no o-rings, gaskets or seals to leak or fail.

Available pressure ranges are from 0-5 PSIG through 15,000 PSIG including vacuum, compound and absolute ranges.

They also process the highest EMC capabilities along with the highest mechanical shock and vibration resistance available anywhere.
When only the best will do, the NOSHOK Smart Switch is the only choice.

|  | SPECIFICATIONS |
| :---: | :---: |
| Pressure Ranges | 0-5 PSI through 0-15,000 PSI including vacuum, compound and absolute |
| Proof Pressure | $\leq 200$ PSI: 3.5x , 300-10,000 PSI: 2x , above 10,000 PSI: 1.5 x |
| Process Connection | 1/4 " NPT standard; 1/2 " NPT optional |
| Wetted Parts | 316 SS |
| Case | 304 SS |
| Switching Functions | 1 or 2 <br> N.O. or N.C. <br> p -or n-switching |
| Adjustment | Switching point $0 . . .100 \%$ of F.S. <br> Hysteresis $1 \ldots 99 \%$ of F.S. <br> Dampening $0 . . .500 \mathrm{~ms}$ |
| Accuracy | $\leq 1 \%$ of F.S. (limit point setting) $\leq 0.5 \%$ of F.S. (BFSL) |
| Repeatability | $\leq 0.25 \%$ of F.S. |
| Stability per Year | $\leq \pm 0.2 \%$ of F.S. in rated conditions |
| Power Supply | $10 . .30 \mathrm{VDC}$, unregulated (>12 VDC for programming mode) Increase time when switching on the supply $50 \mathrm{~V} / \mathrm{sec}$. |
| Switching Power | 1 channel $\left.\begin{array}{ll}p \text {-switching } & 4 \text { ADC (max. } 30 \text { VDC) } \\ n \text {-switching } & 0.3 \text { ADC (max. } 30 \text { VDC) }\end{array}\right)$ |
| Response Time | $p$-switching $\leq 6 \mathrm{~ms}$ <br> n -switching $\leq 10 \mathrm{~ms}$ |
| Temperature Compens. Range | $32^{\circ}-175^{\circ} \mathrm{F} / 0-80^{\circ} \mathrm{C}$ |
| Temperature Influence | $\pm 0.02 \%$ full scale $/{ }^{\circ} \mathrm{F}$ for zero and span |
| Temperature Ranges | Storage $-40^{\circ}$ to $212^{\circ} \mathrm{F} /-40^{\circ}$ to $100^{\circ} \mathrm{C}$ Medium $-22^{\circ}$ to $212^{\circ} \mathrm{F} /-30^{\circ}$ to $100^{\circ} \mathrm{C}$ Ambient $-5^{\circ}$ to $175^{\circ} \mathrm{F} /-20^{\circ}$ to $80^{\circ} \mathrm{C}$ |
| Electrical Connection | 5 pin M12x1, connector |
| Environmental Protection | Nema 6, 6P: IP 67 (IEC 529) |
| Electromagnetic Capability per IEC 1000 (EN 50081, EN 50082) | ESD Level 2 Fields (RFI) Level 2 Burst Level 3 Surge Level 2 CE Compliant |
| Electrical Protection Types | Reverse polarity, overvoltage and short-circuit protection |
| Weight | Approximately 0.5 lbs |



## EXAMPLE

Series
.600
Switch Function . . . . 1 N.O. or N.C. Switch (NPN) Process Connection ............1/2" NPT Male Switch Adjustment Range . . . . 0 psig to 150 psig Electrical Connection . 5 pin M12 $\times 1$ connection


Connection table for 5 PIN M12x1 connector

| Function | Connector <br> M12x1 |
| :--- | :--- |
| Power supply: + | 1 brown |
| Power supply: - | 3 blue |
| Switching output: S1 | 4 black |
| Switching output: S2 | 5 grey |

## 1 switching output p-switching



## 2 switching outputs

p-switching


Switching Output Schematic
P-switching output


N -switching output


|  |  | ng Output Options Available: <br> ching outputs <br> ching output and 1 analog output <br> mA or $0 . .10 \mathrm{~V}$ ) <br> ching outputs and 1 analog output ( $4 . . .20 \mathrm{~mA}$ ) |
| :---: | :---: | :---: |
|  | The NOSHOK 800 Series Electronic Indicating Pressure Switch/Transmitter provides continuous pressure monitoring and allows the programming of the set points without applying pressure. The set points, contact functions (normally open / normally closed), reset points, contact types (npn / pnp) and switching function (hysteresis / gate) are simple to adjust via the two buttons. <br> By the use of proven ceramic or thin film sensors, this pressure switch features a high level of repeatability and durability. The turnable display and the optional turnable process connection allow ease of installation and wiring. |  |
| Range: $0 . . .3760 \mathrm{psi}$ (1) $12 . . .30$ VDC | Pressure Ranges | Standard gauge ranges from -14.5 psig to 30 psig through 0 psig to 9999 psig |
| Pressure ${ }^{5}$ $0 . .150 \text { ps }$ | Pressure Sensor | Thick film ceramic strain gage for ranges through -15 psig to 1450 psig Sputtered thin film strain gage for all higher pressure ranges |
|  | Proof Pressure | 2 times Full Scale for ranges Vacuum through 0 psig to 1450 psig. 1.75 times Full scale for ranges 0 psig to 1500 psig through 0 psig to 10000 psig |
|  | Burst Pressure | 2.5 times Full Scale for ranges Vacuum through 0 psig to 1450 psig. 4 times Full scale for ranges 0 psig to 1500 psig through 0 psig to 10000 psig. |
|  | Wetted Materials | Stainless Steel with ceramic sensor and viton seal on ranges through 0 psig to 1450 psig (other sealing materials available upon request) Stainless Steel only for higher pressure ranges. |
|  | Housing Material | 800-Stainless Steel, 810-Black Anodized Aluminum |
|  | Power Supply | 12-30 Vdc unregulated |
| FEATURES APPLICATIONS | Signal Output | 4 to 20 mA or 0 to 10 Vdc ; programmable and freely adjustable |
|  | Switch Points Number | Individually adjustable via external control keys 1 or 2 (PNP or NPN) |
| Pressure Ranges from -14.5  <br> psig to 9999 psig Hydraulic and Pneumatic <br> Systems  | Function <br> Switching rating Response time | NO/NC; windows - and hysteresis function freely adjustable |
|  |  | 0.5 A max |
|  |  | $<10 \mathrm{~ms}$ |
| $\square 330^{\circ}$ Rotatable Display-Head $\square$ Molding and Extruding | Accuracy | <1\% Full Scale |
|  | Display | 7-Segment-LED, red 4-digit, height 0.3 |
| $\square$ Integrated Password | Adjustment Switch Point Hysteresis |  |
| Stamping and Forming Presses |  | 0.5 to $100 \%$ of Full Scale |
| - Simple 2-Key Programming Presses | Current Consumption | $<50 \mathrm{~mA}$ (without load) |
| $\square$ Four-Digit LED-Display | Accuracy | $<0.5 \%$ Full Scale (Best Fit Straight Line) $\pm 1$ Digit |
| Scaleable Analog Output HVAC | Hysteresis | $<0.2 \%$ Full Scale ( $<0.3$ with pressure range $<0$ psi - 230 psi ) |
| Power GenerationTransportation Equipment | Repeatability | <0.2\% Full Scale |
|  | Stability | $<0.2 \%$ Full Scale ( $<0.3$ with pressure range $<0 \mathrm{psi}-230 \mathrm{psi}$ ) |
| OPTIONAL FEATURES $\quad$ Marine | Temperature Limits Media | $-4^{\circ} \mathrm{F}$ to $176^{\circ} \mathrm{F}\left(-20^{\circ} \mathrm{C}\right.$ to $\left.85^{\circ} \mathrm{C}\right)$ (Thin Film Sensor) <br> $-4^{\circ} \mathrm{F}$ to $176^{\circ} \mathrm{F}\left(-20^{\circ} \mathrm{C}\right.$ to $\left.85^{\circ} \mathrm{C}\right)$ (Ceramic Sensor) |
|  |  |  |
|  | Ambient | $-4^{\circ} \mathrm{F}$ to $158^{\circ} \mathrm{F}\left(-20^{\circ} \mathrm{C}\right.$ to $\left.70^{\circ} \mathrm{C}\right)$ |
| - $330^{\circ}$ Rotatable Pressure | Storage | $-22^{\circ} \mathrm{F}$ to $176{ }^{\circ} \mathrm{F}\left(-30^{\circ} \mathrm{C}\right.$ to $\left.80^{\circ} \mathrm{C}\right)$ |
| Connection | Compensated Temp Range | $32^{\circ} \mathrm{F}$ to $176{ }^{\circ} \mathrm{F}\left(0^{\circ} \mathrm{C}\right.$ to $80^{\circ} \mathrm{C}$ ) |
| Minimum/Maximum ValueMemory | Thermal Zero Effect Thermal Span Effect | $\pm 0.07 \%$ Full Scale $/{ }^{\circ} \mathrm{F}$ <br> $\pm 0.07 \%$ Full Scale/ ${ }^{\circ}$ F |
|  | CE compliance | 89/336EWG interference emission and immunity see EN 61326 97/23/EG Pressure equipment directive, Appendix 1 |
| $\square$ Output Dampening up to 2,000 msec |  |  |
|  | Vibration | $>10 \mathrm{~g}$ according to IEC 60068-2-6 |
| $\square$ Switching Time Delay | Shock | $>50 \mathrm{~g}$ according to IEC 60068-2-27 |
|  | Electrical Protection | Protected against reverse polarity, overvoltage and short circuit |
|  | Environmental Protection | NEMA 4 Per IEC 60529/EN 60529 |
|  | Durability | >10 million Full Scale Cycles |
| 62 | Weight | Approx 0.62 lbs |

ORDERING INFORMATION

| ORDERING INFORMATION |  |  |  |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| SERIES 800/810 | 800 Stainless Steel Housing |  |  | 810 Black Anodized Aluminum Housing |  |  |  |  |
| SWITCH FUNCTION | 12 N.O. or 2 N.C. (PNP or NPN) |  |  | 21 N.O. or 1 N.C. with 4 mA to 20 | NP or NPN) mA Analog 0 |  |  |  |
|  | 3 | 1 N.O. or 1 N.C. (PNP or NPN) with 0 Vdc to 10 Vdc Analog Output |  | 42 N.O. or 1 N.C. with 4 mA to 20 | NP or NPN) $m A$ Analog 0 |  |  |  |
| PROCESS CONNECTIONS | $\begin{array}{r} 2 \\ 11 \end{array}$ | $1 / 4$ " NPT male G1/2B male |  | $1 / 4$ " NPT female G1/4B female | $\begin{array}{r} 8 \\ 45 \end{array}$ | $1 / 2$ " NPT male <br> 7/16-20 UNF SAE \#4 (Non-Ad | 10 G 1/4 B male |  |
| SWITCH ADJUSTMENT | -14.5 psig to 30 psig |  | 14.5/30 | 0 psig to 145 psig | 145 | 0 psig to 3750 psig | 3750 |  |
| RANGE (MAXIMUM WORK | -14.5 psig to 75 psig |  | 14.5/75 | 0 psig to 300 psig | 300 | 0 psig to 6000 psig | 6000 |  |
| PRESSURE) | -14.5 psig to 145 psig |  | 14.5/145 | 0 psig to 750 psig | 750 | 0 psig to 9000 psig | 9000 |  |
|  | 0 psig to 30 psig |  | 30 | 0 psig to 1450 psig | 1450 |  |  |  |
|  | 0 psig to 75 psig |  | 75 | 0 psig to 2400 psig | 2400 |  |  |  |
| ELECTRICAL CONNECTIONS | 2 M12 x 1 (4-Pin) |  | 3 M12 $\times 1$ (5-Pin), 2 switch and analog output |  |  |  |  |  |
| OPTIONS | ORF | Threaded Orific | RB | Rotatable Base | EH Enhanced Software ${ }^{1}$ |  |  |  |

${ }^{1}$ Includes Minimum/Maximum Value Memory, Output Dampening, Switching Time Delay

Wiring Diagrams
1 switching output (M12 x 1) with 4mA to 20 mA Signal p -switching


2 switching output (M12 $\times 1$ ) p -switching


EXAMPLE
Series $\qquad$
Switch Function . . . 2 N.O. or N.C. (pnp or npn) Process Connection ........ . $1 / 4$ " NPT male Switch Adjustment Range .0 psig to 145 psig Electrical Connection $\qquad$ .M12 $\times 1$ (4-pin)
Option $\qquad$ Orifice


1 switching output (M12 x 1) with 4mA to 20 mA Signal n -switching


2 switching output (M12 $\times 1$ ) n -switching


Outline Dimensions



810 Series
Black anodized Aluminum Housing

